# ES51F3C20V-20.000M

Mechanical Shock

Solderability

Vibration

**Resistance to Solvents** 

Temperature Cycling

Resistance to Soldering Heat



### ES51F3 C 20 V -20.000M

Series -5.0Vdc 14-Pin DIP Clipped Sinewave TCXO

Operating Temperature Range -20°C to +70°C

Frequency Stability ±2.0ppm Maximum

ELECTRICAL SPECIFICA	TIONS
Nominal Frequency	20.000MHz
Frequency Stability	±2.0ppm Maximum (Inclusive of Operating Temperature Range)
Frequency Stability vs. Input Voltage	±0.3ppm Maximum (±5%)
Aging at 25°C	±1ppm/Year Maximum
Frequency Stability vs. Load	±0.2ppm Maximum (±2pF)
Operating Temperature Range	-20°C to +70°C
Supply Voltage	5.0Vdc ±5%
Input Current	1.5mA Maximum
Output Voltage	1.0Vp-p Minimum
Load Drive Capability	10kOhms//10pF
Output Logic Type	Clipped Sinewave
Control Voltage	2.5Vdc ±2.0Vdc
Frequency Deviation	±7ppm Minimum, ±20ppm Maximum (Referenced to Fo at Vc=2.5Vdc; Vdd=5.0Vdc)
Transfer Function	Postive Transfer Characteristic
Internal Trim	±3ppm Minimum (Top of Can)
Modulation Bandwidth	10kHz Minimum (Measured at -3dB with a Control Voltage of 2.5Vdc)
Input Impedance	10kOhms Typical
Phase Noise	-70dBc at 10Hz Offset, -100dBc at 100Hz Offset, -130dBc at 1kHz Offset, -140dBc at 10kHz Offset, - 145dBc at 100kHz Offset
Storage Temperature Range	-40°C to +85°C
ENVIRONMENTAL & MEC	HANICAL SPECIFICATIONS
Fine Leak Test	MIL-STD-883, Method 1014 Condition A (Internal Crystal Only)
Gross Leak Test	MIL-STD-883, Method 1014 Condition C (Internal Crystal Only)
Lead Integrity	MIL-STD-883, Method 2004

MIL-STD-202, Method 213 Condition C

MIL-STD-883, Method 2007 Condition A

MIL-STD-202, Method 210

MIL-STD-202, Method 215

MIL-STD-883, Method 2003

MIL-STD-883, Method 1010

#### Nominal Frequency 20.000MHz

Control Voltage

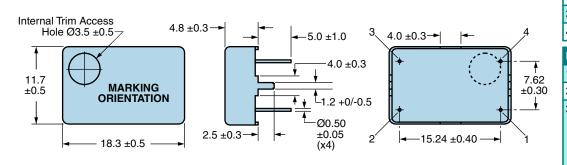
2.5Vdc ±2.0Vdc

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# ES51F3C20V-20.000M

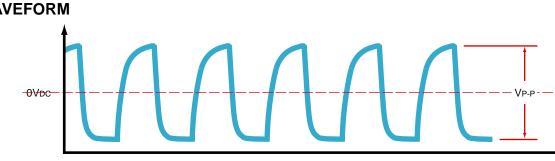
## **MECHANICAL DIMENSIONS (all dimensions in millimeters)**



PIN	CONNECTION
1	Voltage Control
2	Case/Ground
3	Output
4	Supply Voltage
LINE	MARKING
1	ECLIPTEK

**OUTPUT WAVEFORM** 

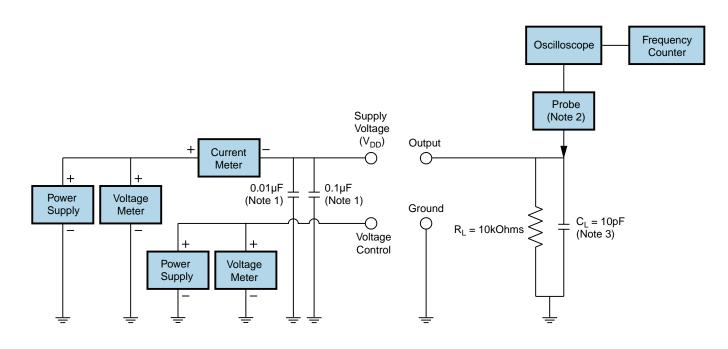
CLOCK OUTPUT



# ES51F3C20V-20.000M



### **Test Circuit for Voltage Control Option**



Note 1: An external 0.1µF low frequency tantalum bypass capacitor in parallel with a 0.01µF high frequency ceramic bypass capacitor close to the package ground and V<sub>DD</sub> pin is required.

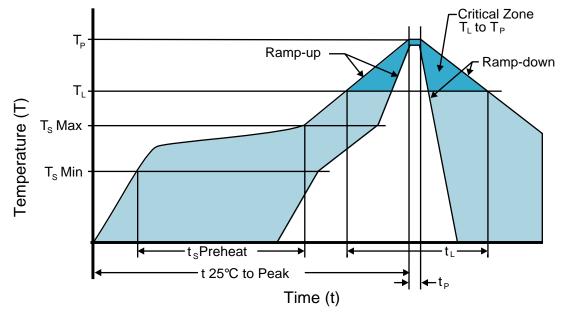
Note 2: A low capacitance (<12pF), 10X attenuation factor, high impedance (>10Mohms), and high bandwidth (>300MHz) passive probe is recommended.

Note 3: Capacitance value  $\dot{C}_{L}$  includes sum of all probe and fixture capacitance.



# **Recommended Solder Reflow Methods**

ES51F3C20V-20.000M



### Low Temperature Solder Bath (Wave Solder)

T <sub>s</sub> MAX to T <sub>L</sub> (Ramp-up Rate)	5°C/second Maximum
Preheat	
- Temperature Minimum (T <sub>s</sub> MIN)	N/A
- Temperature Typical (T <sub>s</sub> TYP)	150°C
- Temperature Maximum (T <sub>s</sub> MAX)	N/A
- Time (t <sub>s</sub> MIN)	30 - 60 Seconds
Ramp-up Rate (T <sub>L</sub> to T <sub>P</sub> )	5°C/second Maximum
Time Maintained Above:	
- Temperature (T∟)	150°C
- Time (t∟)	200 Seconds Maximum
Peak Temperature (T <sub>P</sub> )	245°C Maximum
Target Peak Temperature (T <sub>P</sub> Target)	245°C Maximum 1 Time / 235°C Maximum 2 Times
Time within 5°C of actual peak (t <sub>p</sub> )	5 seconds Maximum 1 Time / 15 seconds Maximum 2 Times
Ramp-down Rate	5°C/second Maximum
Time 25°C to Peak Temperature (t)	N/A
Moisture Sensitivity Level	Level 1

### Low Temperature Manual Soldering

185°C Maximum for 10 seconds Maximum, 2 times Maximum.

#### **High Temperature Manual Soldering**

260°C Maximum for 5 seconds Maximum, 2 times Maximum.

#### Low Temperature Solder Bath (Wave Solder) Note 1

Device is non-hermetic; Post reflow aqueous wash is not recommended

### Low Temperature Solder Bath (Wave Solder) Note 2

Temperatures shown are applied to back of PCB board and device leads only.